

Fig. 5 Comparison of eutectic-cell counts obtained after metal-stream inoculation with varying amounts of ferrosilicon and ladle inoculation with 0.34% foundry-grade ferrosilicon.

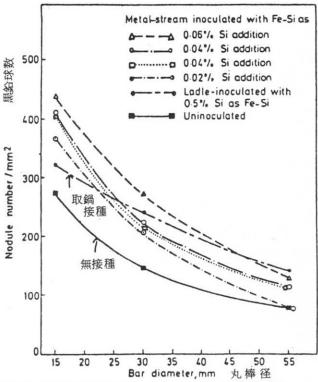


Fig. 7 Relation between nodule number and bar diameter for irons inoculated in the metal stream with varying amounts of ferrosilicon and for an iron ladle-inoculated with 0.67% foundry-grade ferrosilicon.

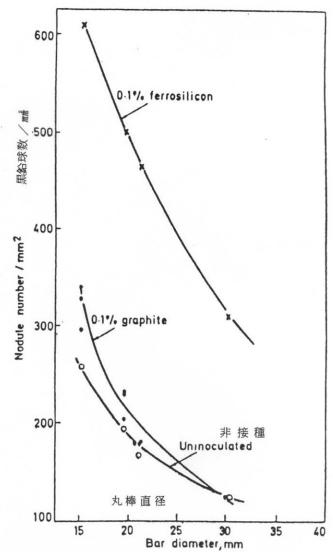


Fig. 1 Relation between nodule number and bar diameter for irons inoculated in the metal stream with graphite and ferrosilicon inoculants.

球数と棒径の関係 黒鉛、FeSiで熔湯流接種。